

Double-Indent Crimping Tool



Image is for illustration purposes only. Please refer to product description.

| | |
|--------------------|---|
| Part number | 09 99 000 0888 |
| Specification | Double-Indent Crimping Tool |
| HARTING eCatalogue | https://harting.com/09990000888 |

Identification

| | |
|-------------------------|---|
| Category | Tools |
| Type of tool | Crimping tool |
| Description of the tool | Han D [®] : 0.14 ... 2.5 mm ² (in the range from 0.14 ... 0.37 mm ² only suitable for contacts 09 15 000 6107/6207 and 09 15 000 6127/6227) Han E [®] : 0.14 ... 4 mm ² Han-Yellock [®] : 0.14 ... 4 mm ² Han [®] C: 1.5 ... 4 mm ² |
| Type of drive | Can be processed manually |

Version

| | |
|-----------------------|--|
| Die set | 4-mandrel two-indent crimp |
| Direction of movement | 4 indent |
| Field of application | Recommended for production lines up to 1,000 crimping operations per year |
| Details | Adjustment of the crimping depth: see table in the data sheet |
| Pack contents | incl. locator Handling instruction |

Technical characteristics

| | |
|------------------------------|-------------------------------|
| Cycles cleaning / inspection | 100 |
| Cycles crimp check | 1,000 |
| Cycles service / maintenance | 10.000 (at least once a year) |

Commercial data

| | |
|----------------|---|
| Packaging size | 1 |
|----------------|---|



Pushing Performance
Since 1945

Commercial data

| | |
|--------------------------------|--------------------------|
| Net weight | 360 g |
| Country of origin | Germany |
| European customs tariff number | 82032000 |
| GTIN | 5713140108189 |
| ETIM | EC000168 |
| eCl@ss | 21043811 Crimping pliers |

Adjustment of the crimping depth

Setting for the crimping depth

| Contacts | mm ² | AWG | Crimping depth |
|--------------|-----------------|-----|----------------|
| Han D® | 0,14 | 26 | 1,00 |
| | 0,25 | 24 | 1,10 |
| | 0,37 | 22 | 1,20 |
| | 0,5 | 20 | 1,32 |
| | 0,75 | 18 | 1,32 |
| | 1,0 | 18 | 1,35 |
| | 1,5 | 16 | 1,47 |
| | 2,5 | 14 | 1,50 |
| Han E® | 0,14 | 26 | 1,00 |
| | 0,25 | 24 | 1,00 |
| | 0,37 | 22 | 1,05 |
| | 0,5 | 20 | 1,36 |
| | 0,75 | 18 | 1,36 |
| | 1,0 | 18 | 1,36 |
| | 1,5 | 16 | 1,50 |
| | 2,5 | 14 | 1,60 |
| | 3,0 | 12 | 1,70 |
| | 4,0 | 12 | 1,80 |
| Han® C | 1,5 | 16 | 1,40 |
| | 2,5 | 14 | 1,50 |
| | 4,0 | 12 | 1,75 |
| Han-Yellock® | 0,14 | 26 | 1,00 |
| | 0,25 | 24 | 1,00 |
| | 0,37 | 22 | 1,05 |
| | 0,5 | 20 | 1,10 |
| | 0,75 | 18 | 1,20 |
| | 1,0 | 18 | 1,20 |
| | 1,5 | 16 | 1,30 |
| | 2,5 | 14 | 1,55 |
| | 3,0 | 12 | 1,70 |
| | 4,0 | 12 | 1,80 |